

Phosphate Hill

- ▶ IPL's Phosphate Hill site in North West Queensland manufactures ammonium phosphate fertilisers.
- ▶ The site is located approximately 1,000km from Townsville, where the Company operates export and warehouse facilities.
- ▶ In addition to its beneficiation, ammonia, phosphoric acid and granulation plants, Phosphate Hill has its own phosphate mine and ore processing facility.
- ▶ With an annual capacity of 975,000 tonnes, Phosphate Hill is uniquely positioned, combining world-class and low-cost manufacturing plants, its own phosphate rock reserve and ammonia production from gas sourced from long-term gas supply agreements.
- ▶ Phosphate Hill is complemented by a world-scale sulphuric acid plant at Mount Isa, 150km to the north. Sulphuric acid is an essential ingredient in the manufacture of ammonium phosphates.
- ▶ Phosphate Hill employs approximately 250 personnel and the operations cover:
 - **Mining and Gypsum**
 - **Beneficiation Plant**
 - **Phosphoric Acid Plant**
 - **Ammonia Plant**
 - **Granulation Plant**

